# HEAT RECOVERY AIR HANDLING UNITS



Air handling units in heatand sound-insulated casing. Air flow up to **670 m<sup>3</sup>/h**. Heat recovery efficiency up to **92**%.

## Description

The RECOM SR EC air handling units are the fully-featured ventilation units that ensure air filtration, fresh air supply and stale air extraction.

During the operation process the extract air heat is transferred to the intake air through the rotary heat exchanger.

The units are used in ventilation systems installed in various premises that require reasonable energy saving solutions and controllable ventilation systems. EC motors reduce energy demand by 1.5-3 times and ensure high performance and low noise operation. All models are designed for connection to ø125, 160 and 200 mm round air ducts.

## Modifications

**RECOM SR EC** models are equipped with an electric heater.

#### Casing

Made of galvanized steel, internally filled with a mineral wool heat- and sound-insulating layer. The insulation thickness is 20 mm for the RECOM 2 SR EC models and 40 mm for the RECOM 3/4 SR EC and 6 SR EC models.

## Kitchen hood

All units are equipped with a 5th spigot for connection of a kitchen hood (see the «Application options» section).

The distinctive feature of the RECOM 2 SR EC unit is the ability to connect a SR kitchen hood (available upon separate order) directly to the unit.



## Filter

The two integrated G4 and F7 filters ensure sufficient intake air purification.

Extract air is cleaned by the integrated G4 filter.



#### Motor

The units are equipped with high-efficient EC motors with an external rotor and a centrifugal impeller. These state-of-the-art motors offer the very best in energy efficiency today.

In addition to that, EC motors combine high performance and optimum control over the entire speed range. The high efficiency (up to 90 %) is a definite advantage of EC motors.

#### Rotary heat exchanger

The rotary heat exchanger is a short rotating cylinder filled with layers of corrugated aluminium tape packaged in a such way so as to enable free passage of the supply and extract air flows. As the cylinder rotates the aluminium tape contained in the heat exchanger is first exposed to the supply air stream and then to the extract air stream. As a result the material undergoes repeated warming and heating cycles thereby transferring heat and humidity from the warm air stream to the cold one.

As compared to plate heat exchangers, the rotary heat exchangers are distinguished with no condensate forming, ability to maintain comfortable air humidity and extremely low freezing danger.



Rotary heat exchanger operation principle

#### Heater

The **RECOM SR EC** units are equipped with an electric heater. If heat recovery is not sufficient to reach the set supply air temperature, the heater is activated to warm up supply air. The heaters are equipped with protecting devices to ensure safe and reliable operation of the unit.

#### Automation

The **RECOM SR EC** units are equipped with an integrated control system. The controller allows integrating the unit into the Smart Home system or BMS (Building Management Systems). The remote control panel is not included in the delivery set (purchased separately). The unit is controlled using the RECOM mobile application (available soon) via Wi-Fi.



#### Mounting

The unit is designed for wall or floor mounting. The access for unit and filter maintenance is available from the front panel.

The service and the back panels can be rearranged allowing connection both on the right and on the left side.

#### Designation key

Series	Heat exchanger type	Rated air flow [m <sup>3</sup> /h]	Mounting type	Insulation thickness	Heater type	Motor type	Control panel
RECOM SR EC	<b>R</b> : rotary	200; 280; 400; 600	Vertical	_: 40 mm <b>2</b> : 20 mm	<b>E</b> : with an electric heater	EC: synchronous motor with electronic control	FPFP WI-FIFPD

#### **Control and automation**

Control and automation	
Functions	
Control via Wi-Fi using a mobile application	+
Control via a wired remote control panel	FP (option)
Control via a wireless remote control panel	FP Wi-Fi (option)
Control via a wired remote LCD control panel	FPD (option)
BMS	RS-485 WI-FI Ethernet MODBUS (RTU, TCP)
Service RECOM Server	+
Speed selection	+
Filter replacement indication	according to hour meter readings
Alarm indication	full alarm description in the mobile application
Week-scheduled operation	+
Timers	+
Boost mode	+
Fireplace mode	+
Reheater connection	integrated in E models, external reaheater cannot be connected
Cooler connection	option
Kitchen hood connection	option
Minimum supply air temperature control	+
Humidity control	option
CO <sub>2</sub> controller	option
VOC controller	option
Fire alarm sensor connection	option

 $\ensuremath{^*\!\textsc{Option}}$  . The functionality is available when you purchase the appropriate accessory.

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## Accessories

	G4 panel filter	F7 panel filter	LCD control panel	Control panel	Control panel with Wi-Fi	Connection module Modbus-RS485	Kitchen hood	
Model								
RECOM 2SR EC	SF 284x103x60 G4	SF 284x103x60 F7						
RECOM 3SR EC	SF 400x196x40 G4	SF 400x196x40 F7		50		000004050	CD.	
RECOM 4SR EC	SF 436x196x40 G4	SF 436x196x40 F7	FPD	FP	FP Wi-Fi	PCOS004850	SR	
RECOM 6SR EC	SF 536x220x40 G4	SF 536x220x40 F7						

## **Overall dimensions**

Model	Dimensions [mm]										
woder	ØD	Ø <b>D1</b>	В	L	н	H1	Fig.				
RECOM 2SR EC	125	-	347	600	700	901	1				
RECOM 3SR EC	122	-	508	598	630	754	2				
RECOM 4SR EC	159	99	528	745	675	755	2				
RECOM 6SR EC	199	124	628	819	772	852	2				





## **Technical data**

		RECOM	1 2 SR EC	RECOM 3 SR EC					
	Unit voltage [V/50 (60) Hz]		1~	230					
Max. unit power	without electric heater [W]	1	18	195					
Max.	power of electric heater [W]	-	700	-	650				
	Max. unit power [W]	118	818	195	845				
Max. unit currer	t without electric heater [A]	1	1.0	1.	9				
Max. unit	current of electric heater [A]	-	3.0	-	2,8				
	Max. unit current [A]		4.0	1.9	4.7				
	Maximum air flow [m <sup>3</sup> /h]	2	.70	30	00				
	RPM [min <sup>-1</sup> ]	18	800	2050					
Sound pressure	e level at 3 m distance [dBA]	:	28	26					
Trans	sported air temperature [°C]	from -25 up to +40							
	Casing material	painted steel							
	Insulation	20 mm mineral wool 40 mm mineral wool							
Filter	Extract	G4							
Filter	Intake	G4	4, F7	F7					
Connee	cted air duct diameter [mm]	125							
	Weight [kg]	47	48	63	64				
	Heat recovery efficiency	from 76	o up to 92	from 81 up to 90					
	Heat exchanger type*	rotary							
	Heat exchanger material	aluminium							
	SEC class	А							

\*Heat recovery efficiency is specified in compliance with EN 13141-7

Calculation of air temperature downstream of the heat exchanger:  $t = t_{outd} + k_{hr} * (t_{extr} - t_{outd})/100,$ where

 $t_{outd}^{\circ}$ : outdoor air temperature [°C]  $t_{extr}^{\circ}$ : extract air temperature [°C]  $k_{hr}^{\circ}$ : heat exchanger efficiency (according to the diagram) [%]

# HEAT RECOVERY AIR HANDLING UNITS

		RECOM	4 SR EC	RECOM 6 SR EC					
	Unit voltage [V/50 (60) Hz]	1~230							
Max. unit power	without electric heater [W]	2	00	405	5				
Max. power of electric heater [W]		-	1400	-	2800				
Max. unit power [W]		200	1600	405	3205				
Max. unit current without electric heater [A]		1	.4	2.6					
Max. unit current of electric heater [A]		-	6.1	-	12.2				
Max. unit current [A]		1.4	7.5	2.6	14.8				
Maximum air flow [m <sup>3</sup> /h]		4	40	670					
	RPM [min <sup>-1</sup> ]	32	280	3230					
Sound pressure level at 3 m distance [dBA]		3	33	35					
Trans	ported air temperature [°C]	from -25 up to +40							
	Casing material	painted steel							
	Insulation	40 mm mineral wool							
Filter	Extract		C	G4					
Filter	Intake		G4	4, F7					
Connec	ted air duct diameter [mm]	1	60	200					
Weight [kg]		81	82	90	92				
	Heat recovery efficiency	from 76 up to 85 from 81 up to 89							
	Heat exchanger type*	rotary							
	Heat exchanger material	aluminium							
	SEC class	А							

\*Heat recovery efficiency is specified in compliance with EN 13141-7

Calculation of air temperature downstream of the heat exchanger:  $t = t_{outd} + k_{hr} * (t_{extr} - t_{outd})/100,$ where

 $t_{outd}^{\circ}$ : outdoor air temperature [°C]  $t_{extr}^{\circ}$ : extract air temperature [°C]  $k_{hr}^{\circ}$ : heat exchanger efficiency (according to the diagram) [%]

Delat		Total unit	power [W]		Sound pressure level at 3 m (1 m) distance [dBA]					
Point	RECOM 2 SR EC	RECOM 3 SR EC	RECOM 4 SR EC	RECOM 6 SR EC	RECOM 2SR EC	RECOM 3 SR EC	RECOM 4 SR EC	RECOM 6 SR EC		
1	103	154	170	375	28 (38)	26 (36)	33 (43)	35 (45)		
2	98	132	170	375	27 (37)	26 (36)	33 (43)	35 (45)		
3	85	110	170	375	26 (36)	25 (35)	32 (42)	34 (44)		
4	43	55	68	163	21 (31)	24 (34)	31 (41)	30 (40)		
5	40	47	65	155	21 (31)	24 (34)	28 (38)	29 (39)		
6	37	38	59	151	20 (30)	22 (32)	27 (37)	28 (38)		
7	18	19	26	43	19 (29)	15 (25)	23 (33)	27 (37)		
8	17	18	25	42	19 (29)	14 (24)	21 (31)	23 (33)		
9	16	17	25	39	17 (27)	13 (23)	19 (29)	23 (33)		





dBA 56 39 47 46 54 46

40

35

45

46 44



A-weighted sound power level		Gen.		Octave-frequency band [Hz]								LpA, 1 m
		dBA	63 125 250 500 1000 2000 4000 8000						dBA	dBA		
L <sub>wA</sub> to supply inlet	dBA	54	48	42	51	44	41	40	39	31		
L <sub>wA</sub> to supply outlet	dBA	69	34	45	54	61	64	64	59	54		
L <sub>wA</sub> to exhaust inlet	dBA	54	48	41	52	43	33	32	34	30		
L <sub>wA</sub> to exhaust outlet	dBA	61	32	40	51	57	53	55	53	47		
L <sub>wA</sub> to environment	dBA	49	25	41	43	43	39	38	35	24	28	38



dBA 54 18 36 47 49 48 43 37 33

33

43

Lwa to environment

wa to environment